

Work Order ID 97865

97865

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March-01-13 10:24:50 AM

Item ID: K10004 Accept *N900040100* Setup Start *NS1*
 Revision ID: Stop *NS2*
 Item Name: Saddle, D205-594-011/-013
 Start Date: 3/01/13 Start Qty: 1.00 *1* Cust Item ID:
 Required Date: 3/01/13 Req'd Qty: 1.00 *1* Customer:
 Reference: disassemble

Approvals: Process Plan: W Date: _____ Tooling: _____ Date: _____ Run Start *NR1*
 QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
K10004	Rev E								

100 DOCUMENT CONTROL 0.00
 100
 DC Memo 0.00
 Document Control Photocopy bluefile for K10004, D205-594-011/-013/-015 & D412-652-011/-21 and type labels per PPP K10004, CHG005

DAS
06
9-88

136/24 ①

105 Pick Kit 0.00
 105
 Packaging Memo 0.00
 Packaging PULL FROM STK:
 1 X K10004 B60266
 REMOVE 1 X D5951 B 47630 (FOR SALES - po5028)
 13-03-01 SP

REPLACE WHEN AVAILABLE:

1 X D5951 B 101954

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Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
110	QC4- 100% Inspect kits for completeness	0.00							
110									
QC	Memo	0.00							
Quality Control	RE-INSPECT KIT TO ENSURE SADDLE IS REPLACED								
120	Identify as per dwg & Stock Location: <u>129</u>	0.00							
120									
Packaging	Memo	0.00							
Packaging	RE-PACKAGE PER PPP USING NEW B/N NEW LABEL REQ'D								
130	QC21- Final Inspection - Work Order Release	0.00							
130									
QC	Memo	0.00							
Quality Control									

DAS 06 8-89 139626

139626 **Z**

MCS 13-09-26

MCS 13-09-26

Picklist Print

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Parent Item: K10004

Parent Item Name: Saddle, D205-594-011/-013

Start Date: 3/01/13

Required Date: 3/01/13

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP : D05.07.22Reformat; Added D3428-3 per CHG003KJ/JLM
IPP Rev:E 08-09-29 revD as per dwg DD verified by: IPP Rev:F chg005 DD 10.06.03
verf:JLM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D5951 Saddle, 205		Manufactured	No				Each	0.0000		1	97888		8
D5951 Saddle, 205		Manufactured	No				Each	0.0000		-1			
K10004 Saddle, D205-594-011/-013		Manufactured	No				Each	4.0000		1	60266		

Location

Loc Qty

Loc Code

FG129

4

81668

4

D5957

101954

8